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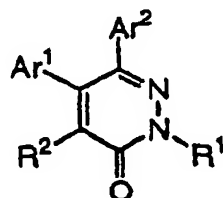
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(54) **PYRIDAZIN-3-ONE DERIVATIVES AND MEDICINES CONTAINING THE SAME**

(57) Objects of the invention are to provide compounds having excellent activity against interleukin-1 β production and also medicines comprising them as effective ingredients.

Pyridazin-3-one derivatives represented by the following formula (1):



(1)

wherein Ar¹ represents a substituted or unsubstituted aromatic group, Ar² represents a phenyl group having a substituent at least at the 4-position thereof, R¹ represents a linear or branched alkyl group, an alkyl group having a cyclic structure, a substituted or unsubstituted phenyl group or a substituted or unsubstituted phenyl (lower alkyl) group, and R² represents a cyano group, a carboxyl group, a (lower alkoxy)carbonyl group, a substituted or unsubstituted lower alkyl group or a substituted or unsubstituted carbamoyl group, or salts thereof; and medicines comprising them as effective ingredients.

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Description**Technical Field**

5 [0001] This invention relates to novel pyridazin-3-one derivatives, which have excellent inhibitory activity against interleukin-1 β production and are useful for the prevention and treatment of immune system diseases, inflammatory diseases, ischemic diseases and the like, and also to medicines containing them as effective ingredients.

Background Art

10 [0002] In many diseases, for example, rheumatism, arthritis, osteoporosis, inflammatory colitis, immune deficiency syndrome, ichorrhemia, hepatitis, nephritis, ischemic diseases, insulin-dependent diabetes mellitus, arterial sclerosis, Parkinson's disease, Alzheimer's disease, leukemia and the like, stimulation of interleukin-1 β production, an inflammatory cytokine, is observed. This interleukin-1 β serves to induce synthesis of an enzyme which is considered to take
15 part in inflammation like collagenase and PLA2 and, when intra-articularly injected to animals, causes multiarticular destruction highly resembling rheumatoid arthritis. In the normal living body, on the other hand, interleukin-1 β is controlled in activity by interleukin-1 receptor, soluble interleukin-1 receptor and interleukin-1 receptor antagonist.

[0003] From research conducted making use of recombinants of these bioactivity-inhibiting substances, anti-interleukin-1 β antibodies and anti-receptor antibodies against various disease models, interleukin-1 β has been found to
20 play an important role in the body, leading to an increasing potential of substances having interleukin-1 β inhibitory activity as therapeutics for such diseases.

[0004] For example, immunosuppressors and steroids which are used for the treatment of rheumatism out of such many diseases have been reported to inhibit the production of interleukin-1 β . Even among medicaments currently under development, KE298, a benzoylpropionic acid derivative [The Japanese Society of Inflammation (11th), 1990],
25 for example, has been reported to have inhibitory activity against interleukin-1 β production although it is an immunoregulator. Inhibitory activity against interleukin-1 β production is also observed on a group of compounds which are called "COX-2 selective inhibitors", for example, nimesulide as a phenoxysulfonanilide derivative (DE 2333643), T-614 as a phenoxybenzopyran derivative (US 4954518), and tenidap (hydroxyindole derivative) as a dual inhibitor (COX-1/5-LO).

30 [0005] For all of these compounds, however, interleukin-1 β production inhibitory activity is not their primary action so that their inhibitory activity against interleukin-1 β production is lower than their primary action.

[0006] In recent years, increasingly active synthesis research is under way with a focus placed on inhibitory activity against interleukin-1 β production. Production inhibitors can be classified into a group of compounds which inhibit the transfer process of an inflammatory signal to a cell nucleus and another group of compounds which inhibit an enzyme
35 ICE that functions in the processing of a precursor of interleukin-1 β . Known examples of compounds presumed to have the former action include SB203580 [Japanese Language Laid-Open (Kokai) Publication (PCT) No. HEI 7-503017], FR167653 (Eur. J. Pharm., **327**, 169-175, 1997), E-5090 (EP 376288), CGP47969A (Gastroenterology, **109**, 812-828, 1995), hydroxyindole derivatives (Eur. J. Med. Chem. **31**, 187-198, 1996), and triarylpyrrole derivatives (WO 97/05878), while known examples of compounds presumed to have the latter action include VE-13,045 which is a peptide compound (Cytokine, **8**(5), 377-386, 1996).

40 [0007] None of these compounds can however exhibit sufficient inhibitory activity against interleukin-1 β production.

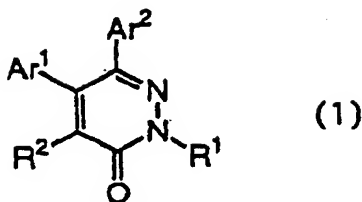
[0008] On the other hand, it is known that a variety of 5,6-diphenylpyridazine derivatives have analgesic and anti-inflammatory action (Eur. J. Med. Chem., **14**, 53-60, 1979). Absolutely nothing has however been known with respect to inhibitory activity of these 5,6-diphenylpyridazine derivatives against interleukin-1 β production.

45 [0009] Accordingly, an object of the present invention is to provide a compound having excellent inhibitory activity against interleukin-1 β production and also a medicine containing it as an effective ingredient.

Disclosure of the Invention

50 [0010] Under such circumstances, the present inventors have proceeded with an extensive investigation. As a result, it has been found that pyridazin-3-one derivatives represented by the below-described formula (1) have excellent inhibitory activity against interleukin-1 β production and are useful as medicines for the prevention and treatment of immune system diseases, inflammatory diseases and ischemic diseases, leading to the completion of the present invention.

55 [0011] Namely, the present invention provides a pyridazin-3-one derivative represented by the following formula (1):



wherein Ar¹ represents a substituted or unsubstituted aromatic group, Ar² represents a phenyl group having a substituent at least at the 4-position thereof, R¹ represents a linear or branched alkyl group, an alkyl group having a cyclic structure, a substituted or unsubstituted phenyl group or a substituted or unsubstituted phenyl (lower alkyl) group, and R² represents a cyano group, a carboxyl group, a (lower alkoxy) carbonyl group, a substituted or unsubstituted lower alkyl group or a substituted or unsubstituted carbamoyl group; or a salt thereof.

[0012] The present invention also provides a medicine comprising the pyridazin-3-one derivative (1) or the salt thereof as an effective ingredient.

[0013] Further, the present invention also provides an inhibitor of interleukin-1 β production comprising the pyridazin-3-one derivative (1) or the salt thereof as an effective ingredient.

[0014] Furthermore, the present invention also provides a pharmaceutical composition comprising the pyridazin-3-one derivative (1) or the salt thereof and a pharmaceutically acceptable carrier.

[0015] Moreover, the present invention also provides use of the pyridazin-3-one derivative (1) or the salt thereof as a medicine.

[0016] In addition, the present invention also provides a method for treating a disease caused by stimulation of interleukin-1 β production, which comprises administering the pyridazin-3-one derivative (1) or the salt thereof.

Best Mode for Carrying out the Invention

[0017] The pyridazin-3-one derivative according to the present invention is represented by the formula (1).

[0018] In the formula (1), examples of the aromatic group represented by Ar¹ can include all aromatic hydrocarbon groups and heterocyclic aromatic groups, such as phenyl, naphthyl, pyridyl and quinolyl groups, with a phenyl group being particularly preferred. Illustrative of one or more substituents which the aromatic group may have are halogen atoms, lower alkoxy groups, lower alkylthio groups, lower alkylsulfinyl groups, and lower alkylsulfonyl groups. Examples of the halogen atoms can include fluorine, chlorine, bromine and iodine atoms. Examples of the lower alkyl moieties in the lower alkoxy, lower alkylthio, lower alkylsulfinyl and lower alkylsulfonyl groups can include linear, branched or cyclic alkyl groups having 1 to 6 carbon atoms, for example, methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl and t-butyl groups. Among these substituents, lower alkoxy groups are preferred with a methoxy group being particularly preferred.

[0019] Illustrative of the substituent which the substituted phenyl group represented by Ar² has at the 4-position thereof are lower alkoxy, lower alkylthio, lower alkylsulfinyl and lower alkylsulfonyl groups. More specifically, groups similar to those exemplified above in connection with Ar¹ can be mentioned, with lower alkoxy groups, especially a methoxy group being preferred. Further, the substituted phenyl group may be substituted at other position or positions by halogen atoms, lower alkoxy groups or the like. Examples of these halogen atoms and lower alkoxy groups can be similar to those exemplified above in connection with Ar¹ can be mentioned.

[0020] Illustrative of the linear or branched alkyl group represented by R¹ are those having 2 to 11 carbon atoms, for examples, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, t-butyl, pentyl, hexyl and heptyl groups. Illustrative of the alkyl groups having cyclic structures are cycloalkyl groups having 3 to 7 carbon atoms, such as cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl groups; and lower alkyl groups, such as methyl and ethyl groups, with such cycloalkyl groups substituted thereon. Examples of substituent groups on the substituted phenyl or phenyl(lower alkyl) group represented by R¹ can include halogen atoms, lower alkyl groups, and lower alkoxy groups. Examples of these halogen atoms, lower alkyl groups and lower alkoxy groups can be similar to those exemplified above in connection with Ar¹.

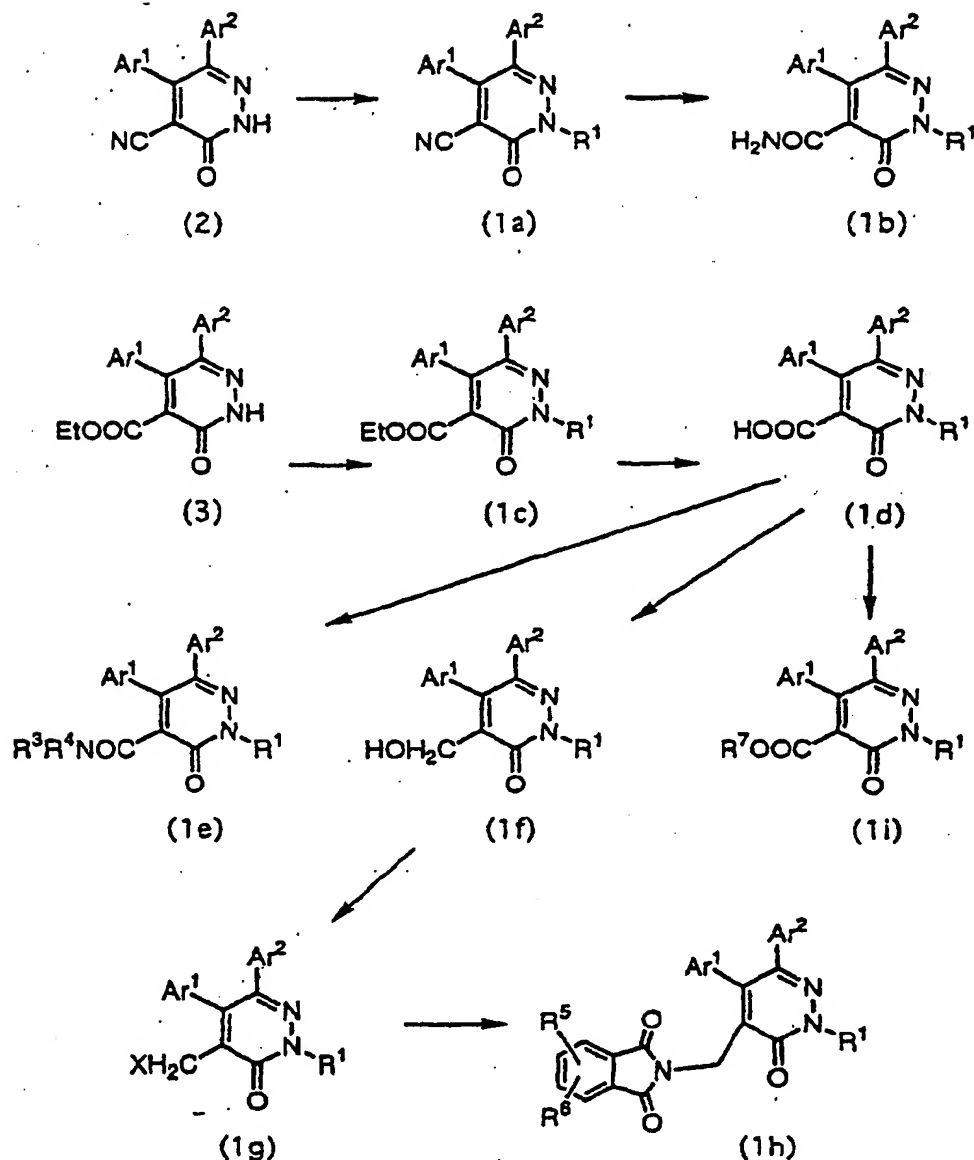
[0021] Examples of substituents on the substituted lower alkyl group represented by R² can include halogen atoms, hydroxy groups, and substituted or unsubstituted phthalimido groups. Illustrative of substituents on the phthalimide groups are halogen atoms, nitro groups, lower alkoxy groups, and amino groups which may contain, as substituents, lower alkyl groups, lower alkylsulfonyl groups or lower alkylcarbonyl groups. Illustrative of the substituent or substituents on the substituted carbamoyl group represented by R² are lower alkyl groups, aromatic groups, and lower alkyl groups substituted by aromatic groups. Illustrative of the lower alkyl moiety or moieties of the substituted lower alkyl or lower alkoxy carbonyl group represented by R², the halogen atom or atoms as substituent or substituents of the substituted lower alkyl or lower alkoxy carbonyl group, the lower alkyl moieties of the lower alkyl, lower alkoxy, lower alkylsulfonyl,

lower alkylcarbonyl and aromatic-group-substituted lower alkyl group, and the aromatic moieties of the aromatic group and aromatic-group-substituted lower alkyl group can be similar to those exemplified above in connection with Ar¹. As the aromatic group, a phenyl or pyridyl group is particularly preferred.

5 [0022] Preferred specific examples of the pyridazin-3-one derivative (1) according to the present invention can include 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-cyclopropylmethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-ethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopropylmethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopentylmethyl-2H-pyridazin-3-one, 2-benzyl-5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2-isopropyl-2H-pyridazin-3-one, and 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-phthalimidomethyl-2H-pyridazin-3-one.

10 [0023] Illustrative of the salts of the pyridazin-3-one derivative (1), said salt also pertaining to the present invention, are the hydrochloride, nitrate, hydrobromide, acetate, sulfate, p-toluenesulfonate, methanesulfonate, fumarate, succinate, lactate, sodium salt, potassium salt, magnesium salt, calcium salt, ammonium salt, methylammonium salt, dimethylammonium salt, and trimethylammonium. Further, the pyridazin-3-one derivative (1) or the salt thereof according to the present invention may exist in the form of a keto-enol tautomer and solvates. Such tautomer and solvates should

15 also be encompassed by the present invention.
[0024] No particular limitation is imposed on a process for the preparation of the pyridazin-3-one (1) or the salt thereof according to the present invention, and a variety of processes, which have conventionally been used for the synthesis of pyridazine derivatives, and their modifications can be used. The pyridazin-3-one derivative (1) according to the present invention can be prepared, for example, by the following reaction scheme.



wherein Ar¹, Ar², R¹ and R² have the same meanings, R³ and R⁴ may be the same or different and each independently represent a hydrogen atom, a lower alkyl group, an aromatic group or an aromatic-group-substituted lower alkyl group, X represents a halogen atom, R⁵ and R⁶ may be the same or different and each independently represent a hydrogen atom, a halogen atom, a nitro group, a lower alkoxy group, or an amino group which may have, as substituent or substituents, one or two of lower alkyl groups, lower alkylcarbonyl groups and lower alkylsulfonyl groups, and R⁷ represents a lower alkyl group.

[0025] The starting materials, i.e., the compounds represented by the formula (2) and (3), respectively, can be prepared by known processes (J. Med. Chem., 23, 1398-1405, 1980; Eur. J. Med. Chem., 14, 53-60, 1979).

(A) Preparation of a compound (1a) in which R² is a cyano group:

This cyano-substituted pyridazin-3-one derivative can be prepared by reacting a compound, which is represented by R¹-Y in which R¹ has the same meaning as defined above and Y represents a halogen atom or a reactive esterified hydroxyl group, with a compound represented by the formula (2) in the presence of a base in a solvent.

Examples of the base usable in the reaction can include inorganic bases such as potassium carbonate and

sodium carbonate and organic bases such as metal alkoxides. Usable examples of the solvent can include N,N-dimethylformamide, dimethylsulfoxide, acetone and methyl ethyl ketone. The reaction may be conducted preferably at 20 to 150°C for 1 to 20 hours, notably at 50 to 130°C for 2 to 10 hours.

(B) Preparation of a compound (1b) in which R² is a carbamoyl group:

This carbamoyl-substituted pyridazin-3-one derivative (1b) can be prepared by reacting a base, such as caustic soda or caustic potash, with the compound (1a) in a solvent.

(C) Preparation of a compound (1c) in which R² is an ethoxycarbonyl group:

This ethoxycarbonyl-substituted pyridazin-3-one derivative (1c) can be prepared by reacting R¹-Y, which was also used in (A), with the compound represented by the formula (3) in the presence of a base in a solvent.

Examples of the base usable in the reaction can include inorganic bases such as potassium carbonate and sodium carbonate and organic bases such as metal alkoxides. Usable examples of the solvent can include N,N-dimethylformamide, dimethylsulfoxide, acetone and methyl ethyl ketone. The reaction may be conducted preferably at 20 to 150°C for 1 to 20 hours, notably at 50 to 130°C for 2 to 10 hours.

(D) Preparation of a compound (1d) in which R² is a carboxyl group:

This carboxyl-substituted pyridazin-3-one derivative (1d) can be prepared by hydrolyzing the compound (1c) in the presence of a base, such as caustic soda or caustic potash, in a solvent in a manner known *per se* in the art.

(E) Preparation of a compound (1e) in which R² is a substituted carbamoyl group:

This substituted-carbamoyl-substituted pyridazin-3-one derivative (1e) can be prepared by converting the compound (1d) at the carboxyl group thereof into a reactive derivative and then reacting it with a corresponding amine R³R⁴NH in which R³ and R⁴ have the same meanings as defined above.

Examples of the reactive derivative at the carboxyl group can include acid halides and mixed acid anhydrides. Conversion into such an acid halide can be effected with oxalyl chloride, thionyl chloride, thionyl bromide or the like. Conversion into such a mixed acid anhydride, on the other hand, can be effected with acetic anhydride, pivalic anhydride, methanesulfonic anhydride, p-toluenesulfonyl chloride or the like. The synthesis reaction of the reactive derivative may be conducted preferably in the presence or absence of a base at -10 to 150°C for 1 to 20 hours, especially at 0 to 130°C for 1 to 10 hours in a solvent, for example, tetrahydrofuran, N,N-dimethylformamide, dimethylsulfoxide, pyridine, chloroform, methylene chloride, toluene or benzene.

(F) Preparation of a compound (1f) in which R² is a hydroxymethyl group:

This hydroxymethyl-substituted pyridazin-3-one derivative (1f) can be prepared by reacting an alkyl halocarbonate compound, such as ethyl chlorocarbonate, with the compound (1d) in the presence of a base such as triethylamine in a solvent to form a mixed acid anhydride and then reacting sodium borohydride with the mixed acid anhydride.

Usable examples of the solvent can include tetrahydrofuran, dioxane, diethyl ether, and ethyl acetate. The reaction may be conducted preferably at -20 to 50°C for 0.5 to 10 hours, notably at 0 to 30°C for 0.5 to 3 hours.

(G) Preparation of a compound (1g) in which R² is a halogenated methyl group:

This halogenated-methyl-substituted pyridazin-3-one derivative (1g) in which X is a chlorine atom or bromine atom can be prepared by reacting a halogenating agent, such as thionyl chloride, thionyl bromide, phosphorus trichloride, phosphorus pentachloride or phosphorus tribromide, with the compound (1f) in a solvent. Further, the halogenated-methyl-substituted pyridazin-3-one derivative (1g) in which X is an iodine atom can be prepared by reacting sodium iodide, potassium iodide or the like with the above compound in a solvent.

Usable examples of the solvent for the halogenation (chlorination, bromination) can include benzene, toluene, tetrahydrofuran, dioxane, diethyl ether, ethyl acetate, and chloroform. The reaction may be conducted preferably at 20 to 130°C for 0.5 to 5 hours, especially at 30 to 100°C for 1 to 3 hours. In the preparation of the compound (1g) in which X is an iodine atom, acetone, methyl ethyl ketone, N,N-dimethylformamide, dimethyl sulfoxide, ethyl acetate, chloroform or the like can be used as the solvent. The reaction may be conducted preferably at 40 to 150°C for 0.5 to 10 hours, notably at 50 to 120°C for 1 to 5 hours.

(H) Preparation of a compound (1h) in which R² is a (substituted) phthalimidomethyl group:

This compound (1h) which has a (substituted) phthalimidomethyl group at the 4-position can be prepared by reacting potassium phthalimide or substituted potassium phthalimide with the compound (1g) in a solvent.

Usable examples of the solvent can include N,N-dimethylformamide, dimethyl sulfoxide, tetrahydrofuran, dioxane, benzene, and toluene. The reaction may be conducted preferably at 50 to 150°C for 0.5 to 5 hours, notably at 70 to 120°C for 1 to 3 hours.

(I) Preparation of a compound (1i) in which R² is a (lower alkoxy)carbonyl group:

This (lower alkoxy)carbonyl-substituted pyridazin-3-one derivative (1i) can be prepared by reacting a lower alcohol R⁷-OH, in which R⁷ has the same meaning as defined above, with the reactive derivative of the compound (1d) at the carboxyl thereof, which was used in the preparation of the compound (1e), in the presence or absence of a base in a solvent such as tetrahydrofuran, N,N-dimethylformamide, dimethyl sulfoxide, ethyl acetate, pyridine, chloroform, methylene chloride, toluene or benzene. As an alternative process, it can also be prepared by a usual

ester preparation process, namely, by reacting the lower alcohol R⁷-OH with the compound (1d) in the presence of an acid catalyst in a solvent.

The Intermediates and target compounds obtained in the above-described individual reactions can be separated and purified by purification methods commonly employed in organic synthesis chemistry, for example, by
 5 subjecting them to filtration, extraction, washing, drying, concentration, recrystallization, various chromatographic treatment, and the like. The intermediates may be provided for the next reactions without purifying them specifically. Further, they may also be obtained as solvates of solvents such as reaction solvents or recrystallization solvents, especially as hydrates.

10 The pyridazin-3-one derivatives (1) and their salts according to the present invention, which are available as described above, have excellent inhibitory activity against interleukin-1 β production, and are useful as preventives or therapeutics for immune system diseases, inflammatory diseases, ischemic diseases, osteoporosis, ichor-rhemia, rheumatism, arthritis and inflammatory colitis.

Medicines according to the present invention contain the pyridazin-3-one derivatives (1) or their salts as effective ingredients. Using them alone or together with pharmacologically-acceptable carriers such as solubilizers,
 15 excipients, binders or extenders, they can be formed into pharmaceutical preparation forms such as tablets, capsules, granules, powders, injections and suppositories. These pharmaceutical preparations can be produced by known methods. For example oral preparations can be produced by suitably formulating the pyridazin-3-one derivatives (1) or their salts in combination with solubilizers such as tragacanth gum, gum arabic, sucrose esters, lecithin, olive oil, soybean oil and PEG400; excipients such as starch, mannitol and lactose; binders such as carboxymethylcellulose sodium and hydroxypropylcellulose; disintegrators such as crystalline cellulose and carboxymethylcellulose calcium; lubricants such as talc and magnesium stearate; anticaking agents such as light anhydrous silicic acid.

20 The dosage of each medicine according to the present invention varies depending on the body weight, age, sex, conditions and the like. In general, however, it is preferred to orally or parenterally administer to an adult the medicine in an amount of about 0.01 to 1,000 mg, preferably 0.1 to 100 mg in terms of the compound represented by the formula (1) per day at once or in several portions.

Examples

30 **[0026]** The present invention will next be described in further detail by the following Examples. It should however be borne in mind that the present invention is not limited to these Examples.

Example 1

35 Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopropylmethyl-2H-pyridazin-3-one

[0027] (Chloromethyl)cyclopropane (0.6 mL, 6.36 mmol) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one (1.71 g, 5.10 mmol) and potassium carbonate (2.02 g, 14.62 mmol) in N,N-dimethyl-formamide (5 mL), followed by stirring at a bath temperature of 80°C for 6 hours. Water was then added to the reaction mixture,
 40 followed by extraction with ethyl acetate (300 mL). The organic layer was washed with water and a saturated aqueous solution of sodium chloride (brine), successively, and was then dried over anhydrous sodium sulfate. The solvent was distilled off, whereby the title compound (1.413 g, 71.5%) was obtained as yellow crystals. Pale yellow prisms (chloroform-diethyl ether).

45 Melting point: 175.6-176.1°C

¹H-NMR (CDCl₃) δ : 0.47-0.54(2H,m), 0.54-0.67(2H,m), 1.36-1.52(1H,m), 3.79(3H,s), 3.83(3H,s), 4.15(2H,d, J=7.33Hz), 6.77(2H,d,J=9.04Hz), 6.88(2H,d,J=9.04Hz), 7.04(2H,d,J=9.04Hz), 7.16(2H,d,J=9.03Hz).

IR (KBr) cm⁻¹: 2235,1667,1608,1512,1255,1179,1024,837.

50 Example 2

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-cyclopropylmethyl-2H-pyridazin-3-one

[0028] A 2 N aqueous solution of sodium hydroxide (4 mL) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopropylmethyl-2H-pyridazin-2-one (171 mg, 0.44 mmol) in methanol (2 mL), followed by stirring at a bath temperature of 70°C for 8 hours. A mixture of 2 N aqueous solution of sodium hydroxide (1 mL) and methanol (2 mL) was added further, followed by stirring at a bath temperature of 70°C for 12 hours. After the methanol was distilled off, the residue was extracted with ethyl acetate. The extract was washed with water and brine, successively, and was

then dried over anhydrous sodium sulfate. The solvent was distilled off. The residue (197 mg) was separated and purified by silica gel preparative chromatography [developer: chloroform/methanol (10/1)] and then crystallized from chloroform-diethyl ether-hexane, whereby the title compound (158 mg, 88.2%) was obtained as pale yellow prisms.

Melting point: 174.2-175.2°C

¹H-NMR (CDCl₃) δ: 0.43-0.53(2H,m), 0.53-0.66(2H,m), 1.38-1.53(1H,m), 3.77(3H,s), 3.79(3H,s), 4.13(2H,d, J=7.33Hz), 5.74(1H,brs), 6.73(2H,d,J=8.79Hz), 6.79(2H,d,J=8.79Hz), 7.00(2H,J=8.30Hz), 7.05(2H,J=8.31Hz).

IR (KBr) cm⁻¹: 3371,3331,3173,1682,1635,1610,1583,1252, 1177,1027,828.

Mass(m/z): 405 (M⁺).

Example 3

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-ethyl-2H-pyridazin-3-one

[0029] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and ethyl iodide as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 76.8%. Yellow prisms (ethyl acetate)

Melting point: 170.5-171.5°C

¹H-NMR (CDCl₃) δ: 1.48(3H,t,J=7.33Hz), 3.79(3H,s), 3.83(3H,s), 4.35(2H,q,J=7.33Hz), 6.76(2H,d,J=8.79Hz), 6.88(2H,d,J=9.03Hz), 7.04(2H,d,J=9.03Hz), 7.15(2H,d,J=9.03Hz).

IR (KBr) cm⁻¹: 2232,1660,1602,1516,1255,1174,1024,840.

Mass (m/z) : 361 (M⁺).

Example 4

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-ethyl-2H-pyridazin-3-one

[0030] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-ethyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 69.8%. Pale yellow prisms (chloroform-hexane)

Melting point: 226.2-227.5°C

¹H-NMR (CDCl₃) δ: 1.47(3H,t,J=7.32Hz), 3.77(3H,s), 3.79(3H,s), 4.34(2H,q,J=7.32Hz), 5.69(1H,brs), 6.73(2H,d, J=8.79Hz), 6.79(2H,d,J=9.03Hz), 6.9-7.05(1H,br), 7.01(2H,d,J=9.03Hz), 7.02(2H,d,J=9.0Hz)

IR (KBr) cm⁻¹: 3428,3316,1660,1647,1610,1520,1512,1249, 1183,1026,839.

Example 5

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-n-propyl-2H-pyridazin-3-one

[0031] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and 1-bromopropane as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 72.6%. Pale yellow scales (ethyl acetate-diethyl ether)

Melting point: 151.4-151.9°C

¹H-NMR (CDCl₃) δ: 1.03(3H,t,J=7.6Hz), 1.94(2H,sext,J=7.6Hz), 3.79(3H,s), 3.80(3H,s), 4.25(2H,t,J=7.6Hz), 6.77(2H,d,J=9.0Hz), 6.88(2H,d,J=9.0Hz), 7.03(2H,d,J=9.0Hz), 7.14(2H,d,J=8.8Hz).

IR (KBr) cm⁻¹: 1665,1608,1609,1512,1252,1178,834.

Mass (m/z): 375 (M⁺).

Example 6

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-n-propyl-2H-pyridazin-3-one

[0032] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-n-propyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 67.6%. Colorless needles (ethyl acetate-hexane)

Melting point: 167.3-180.4°C

¹H-NMR (CDCl₃) δ: 1.03(3H,t,J=7.6Hz), 1.93(2H,sext,J=7.6Hz), 3.77(3H,s), 3.79(3H,s), 4.24(2H,t,J=7.6Hz), 5.69(1H,br), 6.73(2H,d,J=9.0Hz), 6.79(2H,d,J=8.8Hz), 6.99(2H,d,J=8.3Hz), 7.02(2H,d,J=8.5Hz), 7.08(1H,br).

IR (KBr) cm⁻¹: 3428,1675,1637,1611,1585,1516,1252,1179.

Mass (m/z): 393 (M⁺).

Example 7

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-isopropyl-2H-pyridazin-3-one

[0033] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and isopropyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 72.6%.
Pale yellow crystals (ethyl acetate-diethyl ether)

Melting point: 196.7-197.6°C

¹H-NMR (CDCl₃) δ: 1.46(6H,d,J=6.6Hz), 3.79(3H,s), 3.84(3H,s), 5.41(1H,sept,J=6.6Hz), 6.77(2H,d,J=8.5Hz), 6.89(2H,d,J=8.5Hz), 7.05(2H,d,J=8.5Hz), 7.17(2H,d,J=8.5Hz).

IR (KBr) cm⁻¹: 2118,1667,1609,1516,1383,1364,1254,1180, 843.

Mass (m/z): 375 (M⁺).

Example 8

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-isopropyl-2H-pyridazin-3-one

[0034] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-isopropyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 72.0%.
Slightly yellow needles (chloroform-ethyl acetate-diethyl ether)

Melting point: 165.2-166.4°C

¹H-NMR (CDCl₃) δ: 1.45(6H,d,J=6.6Hz), 3.78(3H,s), 3.79(3H,s), 5.41(1H,sept,J=6.6Hz), 5.66(1H,br), 6.73(2H,d,J=9.0Hz), 6.80(2H,d,J=8.8Hz), 6.93(1H,br), 7.01(2H,d,J=8.8Hz), 7.04(2H,d,J=8.8Hz).

IR (KBr) cm⁻¹: 3348,1681,1636,1610,1514,1384,1365,1251, 1180,834.

Mass (m/z): 393 (M⁺).

Example 9

Preparation of 5,6-bis(4-methoxyphenyl)-2-n-butyl-4-cyano-2H-pyridazin-3-one

[0035] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and n-butyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 72.6%.
Pale yellow scales (ethyl acetate-diethyl ether)

Melting point: 134.4-135.5°C

¹H-NMR(CDCl₃) δ: 0.99(3H,t,J=7.6Hz), 1.44(2H,sext,J=7.6Hz), 1.89(2H,quint,J=7.6Hz), 3.79(3H,s), 3.83(3H,s), 4.29(2H,t,J=7.6Hz), 6.77(2H,d,J=8.8Hz), 6.88(2H,d,J=9.0Hz), 7.03(2H,d,J=8.8Hz), 7.15(1H,d,J=8.8Hz).

IR (KBr) cm⁻¹: 2962,2934,2838,2223,1663,1607,1512,1252, 1178,836.

Mass (m/z): 389 (M⁺).

Example 10

Preparation of 5,6-bis(4-methoxyphenyl)-2-n-butyl-4-carbamoyl-2H-pyridazin-3-one

[0036] Using 5,6-bis(4-methoxyphenyl)-2-n-butyl-4-cyano-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 75.3%.
Colorless needles (chloroform-diethyl ether)

Melting point: 201.0-201.8°C

¹H-NMR (CDCl₃) δ: 0.99(3H,t,J=7.6Hz), 1.45(2H,sext,J=7.6Hz), 1.88(2H,quint,J=7.6Hz), 3.77(3H,s), 3.79(3H,s),

4.28(2H,t,J=7.6Hz), 5.70(1H,br), 6.73(2H,d,J=8.8Hz), 6.79(2H,d,J=8.8Hz), 7.00(2H,d,J=8.3Hz), 7.01(2H,d,J=8.8Hz), 7.08(1H,br).
 IR (KBr) cm^{-1} : 3427,1688,1631,1610,1515,1253,1179,833.
 Mass (m/z): 407 (M^+).

Example 11

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-isobutyl-2H-pyridazin-3-one

[0037] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and isobutyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 71.8%.
 Pale yellow scales (ethyl acetate-hexane)

$^1\text{H-NMR}$ (CDCl_3) δ : 1.02(6H,d,J=6.6Hz), 2.37(1H,sept,J=6.8Hz), 3.79(3H,s), 3.83(3H,s), 4.12(2H,d,J=7.3Hz), 6.77(2H,d,J=9.0Hz), 6.88(2H,d,J=8.8Hz), 7.03(2H,d,J=8.8Hz), 7.16(2H,d,J=8.8Hz).
 IR (KBr) cm^{-1} : 2227, 1664, 1607, 1383, 1363, 1256, 1180, 834.
 Mass (m/z): 389 (M^+).

Example 12

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-isobutyl-2H-pyridazin-3-one

[0038] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-isobutyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 61.9%.
 Colorless needles (ethyl acetate-diethyl ether)

Melting point: 156.5-157.2°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.02(6H,d,J=6.8Hz), 2.38(1H,sept,J=6.8Hz), 3.77(3H,s), 3.79(3H,s), 4.11(2H,d,J=7.3Hz), 5.71(1H,br), 6.73(2H,d,J=9.0Hz), 6.79(2H,d,J=8.8Hz), 6.99(2H,d,J=9.0Hz), 7.04(2H,d,J=9.0Hz), 7.12(1H,br).
 IR (KBr) cm^{-1} : 3410,1685,1641,1611,1512,1255,1178,830.
 Mass (m/z): 407 (M^+).

Example 13

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopentylmethyl-2H-pyridazin-3-one

[0039] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and cyclopentylmethyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 42.4%.

Yellow needles (ethyl acetate-diethyl ether)

Melting point: 180.2-180.7°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.36-1.44(2H,m), 1.56-1.81(6H,m), 2.56(1H,sept,J=7.6Hz), 3.79(3H,s), 3.83(3H,s), 4.24(2H,d,J=7.6Hz), 6.77(2H,d,J=8.8Hz), 6.88(2H,d,J=8.8Hz), 7.03(2H,d,J=8.8Hz), 7.16(2H,d,J=8.8Hz).
 IR (KBr) cm^{-1} : 2221,1655,1607,1512,1254,1175,835.
 Mass (m/z): 415 (M^+).

Example 14

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-cyclopentylmethyl-2H-pyridazin-3-one

[0040] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopentylmethyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 81.1%.
 Slightly yellow needles (chloroform-diethyl ether)

Melting point: 183.8-184.6°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.19-1.82(8H,m), 2.59(1H,sept,J=7.6Hz), 3.77(3H,s), 3.79(3H,s), 4.23(2H,d,J=7.6Hz), 5.68(1H,br), 6.73(2H,d,J=8.8Hz), 6.79(2H,d,J=8.8Hz), 6.99(2H,d,J=8.5Hz), 7.02(2H,d,J=8.5Hz), 7.12(1H,br).

IR (KBr) cm^{-1} : 3432, 1688, 1631, 1610, 1515, 1254, 1178, 830.
 Mass (m/z): 433 (M^+).

Example 15

Preparation of 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclohexylmethyl-2H-pyridazin-3-one

[0041] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and cyclohexylmethyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 45.0%.

Yellow needles (chloroform-ethyl acetate)

Melting point: 185.0-186.8°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.05-1.33(5H,m), 1.65-1.80(5H,m), 2.00-2.12(1H,m), 3.79(3H,s), 3.83(3H,s), 4.14(2H,d, J=7.3Hz), 6.77(2H,d,J=9.0Hz), 6.88(2H,d,J=9.0Hz), 7.03(2H,d,J=8.8Hz), 7.16(2H,d,J=9.0Hz).

IR (KBr) cm^{-1} : 2223, 1658, 1607, 1512, 1254, 1175, 835.

Mass (m/z): 429 (M^+).

Example 16

Preparation of 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-cyclohexylmethyl-2H-pyridazin-3-one

[0042] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclohexylmethyl-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 80.3%.

Colorless needles (ethyl acetate-hexane)

Melting point: 183.9-184.5°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.06-1.32(5H,m), 1.55-1.76(5H,m), 2.03-2.08(1H,m), 3.77(3H,s), 3.79(3H,s), 4.12(2H,d, J=7.3Hz), 5.69(1H,br), 6.73(2H,d,J=8.8Hz), 6.79(2H,d,J=8.5Hz), 6.99(2H,d,J=8.5Hz), 7.02(2H,d,J=8.5Hz), 7.12(1H,br).

IR (KBr) cm^{-1} : 3432, 1690, 1629, 1609, 1515, 1253, 1177, 830.

Mass (m/z): 447 (M^+).

Example 17

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one

[0043] Using 5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one and benzyl chloride as starting materials, the procedures of Example 1 were repeated likewise, whereby the title compound was obtained in a yield of 65.4%.

Orange needles (chloroform-diethyl ether)

Melting point: 178.8-179.2°C

$^1\text{H-NMR}$ (CDCl_3) δ : 3.79(3H,s), 3.82(3H,s), 5.43(2H,s), 6.76(2H,d,J=9.0Hz), 6.86(2H,d,J=9.0Hz), 7.01(2H,d, J=8.8Hz), 7.12(2H,d,J=9.0Hz), 7.32-7.40(3H,m), 7.55-7.58(2H,m).

IR (KBr) cm^{-1} : 2228, 1662, 1609, 1513, 1253, 1179, 836.

Mass (m/z): 423 (M^+).

Example 18

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-carbamoyl-2H-pyridazin-3-one

[0044] Using 2-benzyl-5,6-bis(4-methoxyphenyl)-4-cyano-2H-pyridazin-3-one as a starting material, the procedures of Example 2 were repeated likewise, whereby the title compound was obtained in a yield of 67.7%.

Colorless powder (chloroform-ethyl acetate)

Melting point: 192.9-193.7°C

$^1\text{H-NMR}$ (CDCl_3) δ : 3.77(3H,s), 3.78(3H,s), 5.43(2H,s), 5.62(1H,br), 6.73(2H,d,J=9.0Hz), 6.78(2H,d,J=8.8Hz), 6.93(1H,br), 6.99(4H,d,J=8.8Hz), 7.30-7.40(3H,m), 7.54-7.56(2H,m).

IR (KBr) cm^{-1} : 3402, 1676, 1640, 1611, 1513, 1255, 1179, 834.
Mass (m/z): 441 (M^+).

Example 19

Preparation of 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one

[0045] Potassium carbonate (2.72 g) and isobutyl bromide (1.08 g) were added to a solution of 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one (1.50 g, 3.94 mmol) in N,N-dimethylformamide (15 mL), followed by stirring at 80°C for 4 hours. After the reaction mixture was concentrated, water was added, followed by extraction with ethyl acetate. The extract was dried over anhydrous sodium carbonate, the solvent was distilled off under reduced pressure, and the residue was then crystallized from ethyl acetate-hexane, whereby the title compound (1.54 g, 89.4%) was obtained as colorless prisms.

Melting point: 134.3-134.7°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.02(6H,d,J=6.6Hz), 1.09(3H,t,J=7.1Hz), 2.39(1H,nonet,J=6.8Hz), 3.77(3H,s), 3.79(3H,s), 4.09(2H,d,J=7.3Hz), 4.17(2H,q,J=7.1Hz), 6.74(2H,d,J=8.8Hz), 6.79(2H,d,J=8.8Hz), 7.03(2H,d,J=8.8Hz), 7.04(2H,d,J=8.8Hz).

IR (KBr) cm^{-1} : 1732, 1651, 1610, 1516, 1293, 1253, 1183, 1027, 841.

Mass (m/z): 436 (M^+).

Example 20

Preparation of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one

[0046] A 2 N aqueous solution of sodium hydroxide (50 mL) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2-isobutyl-2H-pyridazin-3-one (1.4 g, 3.21 mmol) in ethanol (50 mL), followed by heating under reflux for 3 hours. Ethanol was distilled off under reduced pressure, and hydrochloric acid was added to the residue to neutralize the same. Precipitated crystals were collected by filtration and then recrystallized from ethanol-hexane, whereby the title compound (1.07 g, 81.3%) was obtained as yellow prisms.

Melting point: 186.5-187.0°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.06(6H,d,J=7.1Hz), 2.41(1H,nonet,J=7.1Hz), 3.77(3H,s), 3.80(3H,s), 4.20(2H,d,J=7.1Hz), 6.73(2H,d,J=8.8Hz), 6.81(2H,d,J=8.8Hz), 6.92-6.98(4H,m).

IR (KBr) cm^{-1} : 1745, 1610, 1578, 1561, 1514, 1464, 1292, 1252, 1180, 1027, 834.

Mass (m/z): 408 (M^+).

Example 21

Preparation of 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-methylcarbamoyl-2H-pyridazin-3-one

[0047] p-Toluenesulfonyl chloride (84 mg) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one (150 mg, 0.37 mmol) in pyridine (5 mL), followed by stirring at room temperature for 30 minutes. Methylamine hydrochloride (124 mg) was then added, and the mixture was stirred overnight. Water was added to the reaction mixture, followed by extraction with chloroform. The extract was dried over anhydrous sodium sulfate, the solvent was distilled off under reduced pressure, and the residue was then separated and purified by chromatography on a silica gel column. Crystallization was conducted from chloroform-hexane, whereby the title compound (76.4 mg, 49.4%) was obtained as slightly yellow needles.

Melting point: 88.9-89.7°C

$^1\text{H-NMR}$ (CDCl_3) δ : 1.01(6H,d,J=6.6Hz), 2.36(1H,sept,J=6.8Hz), 2.82(3H,d,J=4.9Hz), 3.77(3H,s), 3.78(3H,s), 4.09(2H,d,J=7.3Hz), 6.72(2H,d,J=8.5Hz), 6.78(2H,d,J=8.5Hz), 6.98(2H,d,J=8.5Hz), 6.99(2H,d,J=8.5Hz), 7.32(1H,brq,J=4.9Hz).

IR (KBr) cm^{-1} : 1629, 1611, 1515, 1292, 1251, 1179, 1030.

Mass (m/z): 421 (M^+).

Example 22

Preparation of 5,6-bis(4-methoxyphenyl)-4-dimethyl-carbamoyl-2-isobutyl-2H-pyridazin-3-one

- 5 [0048] Thionyl chloride (43.7 mg) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one (100 mg, 0.24 mmol) in benzene (5 mL), followed by stirring at 75°C for 2 hours. The reaction mixture was distilled under reduced pressure. Benzene (5 mL) and dimethylamine hydrochloride (100 mg) were added to the residue, and the mixture was then heated overnight under reflux. Water was added to the reaction mixture, followed by extraction with ethyl acetate. The extract was washed with water and then dried over anhydrous sodium sulfate.
- 10 The solvent was distilled off under reduced pressure. The residue was separated and purified by silica gel preparative chromatography [developer: ethyl acetate] and was then crystallized from chloroform-hexane, whereby the title compound was quantitatively obtained as colorless needles.

Melting point: 188.6-189.2°C

- 15 ¹H-NMR (CDCl₃) δ: 1.00(3H,d,J=6.6Hz), 1.03(3H,d,J=6.6Hz), 2.31-2.46(1H,m), 2.72(3H,s), 2.88(3H,s), 3.77(3H,s), 3.79(3H,s), 4.08(1H,dd,J=12.4,7.1Hz), 4.10(1H,dd,J=12.4,7.6Hz), 6.74(2H,d,J=9.0Hz), 6.78(2H,d,J=9.0Hz), 7.00-7.14(4H,m).
- IR (KBr) cm⁻¹: 1645,1609,1513,1466,1309,1302,1291,1251, 1183,1027.
- Mass (m/z): 435 (M⁺).
- 20

Example 23

Preparation of 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-phenylcarbamoyl-2H-pyridazin-3-one

- 25 [0049] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one and aniline as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 89.0%. Pale yellow needles (chloroform-hexane)

Melting point: 105.5-106.2°C

- 30 ¹H-NMR (CDCl₃) δ: 1.02(6H,d,J=6.8Hz), 2.39(1H,sept,J=6.8Hz), 3.77(3H,s), 3.78(3H,s), 4.10(2H,d,J=7.1Hz), 6.74(2H,d,J=8.8Hz), 6.78(2H,d,J=8.8Hz), 6.98(2H,d,J=8.8Hz), 7.03(2H,d,J=8.8Hz), 7.19-7.27(3H,m), 7.50(2H,d,J=7.6Hz), 10.00(1H,brs).
- IR (KBr) cm⁻¹: 1624,1610,1582,1552,1516,1500,1444,1292, 1253,1179,1030.
- Mass (m/z): 483 (M⁺).
- 35

Example 24

Preparation of 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-(4-pyridylcarbamoyl)-2H-pyridazin-3-one

- 40 [0050] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one and 4-aminopyridine as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained quantitatively.
- Colorless prisms (chloroform-hexane)

Melting point: 200.7-201.1°C

- 45 ¹H-NMR (CDCl₃) δ: 1.01(6H,d,J=6.6Hz), 2.28-2.43(1H,m), 3.778(3H,s), 3.784(3H,s), 4.04(2H,d,J=7.3Hz), 6.74(2H,d,J=8.8Hz), 6.80(2H,d,J=8.8Hz), 6.98(2H,d,J=8.8Hz), 7.01(2H,d,J=8.8Hz), 7.42(2H,d,J=6.3Hz), 8.36(2H,d,J=6.3Hz), 10.81(1H, brs).
- IR (KBr) cm⁻¹: 1701,1610,1594,1516,1337,1292,1252,1179, 1032,832.
- 50 Mass (m/z): 484 (M⁺).

Example 25

Preparation of 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2-isopropyl-2H-pyridazin-3-one

- 55 [0051] Using 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one and isopropyl bromide as starting materials, the procedures of Example 19 were repeated likewise, whereby the title compound was obtained in a yield of 92.3%.

Colorless prisms (chloroform-hexane)

Melting point: 163.0-163.2°C

¹H-NMR (CDCl₃) δ: 1.08(3H,t,J=7.1Hz), 1.44(6H,d,J=6.6Hz), 3.78(3H,s), 3.80(3H,s), 4.17(2H,q,J=7.1Hz), 5.35-5.46(1H,m), 6.74(2H,d,J=8.8Hz), 6.80(2H,d,J=8.8Hz), 7.05(2H,d,J=8.8Hz), 7.06(2H,d,J=8.8Hz).

IR (KBr) cm⁻¹: 2974,2938,1732,1645,1611,1516,1254,1029, 840.

Mass (m/z): 422 (M⁺).

Example 26

Preparation of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isopropyl-2H-pyridazin-3-one

[0052] Using 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2-isopropyl-2H-pyridazin-3-one as a starting material, the procedures of Example 20 were repeated likewise, whereby the title compound was obtained in a yield of 97.9%.

Slightly yellow prisms (chloroform-hexane)

Melting point: 213.7-214.9°C (dec.)

¹H-NMR (CDCl₃) δ: 1.50(6H,d,J=6.8Hz), 3.78(3H,s), 3.80(3H,s), 5.40-5.51(1H,m), 6.73(2H,d,J=8.8Hz), 6.82(2H,d,J=8.8Hz), 6.95(2H,d,J=8.8Hz), 6.97(2H,d,J=8.8Hz), 14.50(1H,br).

IR (KBr) cm⁻¹: 1740,1610,1560,1514,1251,1178.

Mass (m/z): 394 (M⁺).

Example 27

Preparation of 5,6-bis(4-methoxyphenyl)-2-isopropyl-4-methylcarbamoyl-2H-pyridazin-3-one

[0053] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isopropyl-2H-pyridazin-3-one and methylamine hydrochloride as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 92.3%.

Colorless prisms (chloroform-hexane)

Melting point: 244.6-245.7°C

¹H-NMR (CDCl₃) δ: 1.44(6H,d,J=6.6Hz), 2.81(3H,d,J=4.9Hz), 3.77(3H,s), 3.79(3H,s), 5.34-5.45(1H,m), 6.73(2H,d,J=8.8Hz), 6.78(2H,d,J=8.8Hz), 6.96-7.04(5H,m) [7.009(2H,d,J=8.8Hz), 7.014(2H,d,J=8.8Hz), and 1H,br].

IR (KBr) cm⁻¹: 3302,1660,1625,1610,1585,1512,1251,1177.

Example 28

Preparation of 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-ethoxycarbonyl-2H-pyridazin-3-one

[0054] Using 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one and (chloromethyl)cyclopropane as starting materials, the procedures of Example 19 were repeated likewise, whereby the title compound was obtained in a yield of 89.1%.

Colorless needles (ethyl acetate-hexane)

Melting point: 149.9-150.7°C

¹H-NMR (CDCl₃) δ: 0.46-0.53(2H,m), 0.55-0.62(2H,m), 1.08(3H,t,J=7.1Hz), 1.47(1H,ttt,J=7.8,7.6,4.9Hz), 3.77(3H,s), 3.79(3H,s), 4.12(2H,d,J=7.6Hz), 4.17(2H,q,J=7.1Hz), 6.74(2H,d,J=9.0Hz), 6.80(2H,d,J=9.0Hz), 7.03-7.07(4H,m).

IR (KBr) cm⁻¹: 1734,1648,1516,1293,1254,1183,1026,843.

Mass (m/z): 434 (M⁺).

Example 29

Preparation of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-cyclopropylmethyl-2H-pyridazin-3-one

[0055] Using 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-ethoxycarbonyl-2H-pyridazin-3-one as a starting material, the procedures of Example 20 were repeated likewise, whereby the title compound was obtained quantitatively.

Pale yellow prisms (chloroform-hexane)

Melting point: 196.5-197.8°C

¹H-NMR (CDCl₃) δ: 0.46-0.56(2H,m), 0.58-0.68(2H,m), 1.49(1H,ttt,J=7.8,7.6,4.6Hz), 3.76(3H,s), 3.79(3H,s), 4.22(2H,d,J=7.6Hz), 6.73(2H,d,J=8.8Hz), 6.81(2H,d,J=8.8Hz), 6.97(4H,d,J=8.8Hz).

IR (KBr) cm⁻¹: 1738,1646,1610,1582,1563,1515,1465,1291, 1252,1180.

Mass (m/z): 406 (M⁺).

Example 30

Preparation of 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-methylcarbamoyl-2H-pyridazin-3-one

[0056] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-cyclopropylmethyl-2H-pyridazin-3-one and methylamine hydrochloride as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 88.2%.

Pale yellow prisms (chloroform-hexane)

Melting point: 195.8-196.3°C

¹H-NMR (CDCl₃) δ: 0.42-0.50(2H,m), 0.53-0.61(2H,m), 1.44(1H,ttt,J=8.1,7.3,4.9Hz), 2.81(3H,d,J=4.9Hz), 3.77(3H,s), 3.78(3H,s), 4.10(2H,d,J=7.3Hz), 6.73(2H,d,J=9.0Hz), 6.78(2H,d,J=9.0Hz), 6.99(2H,d,J=9.0Hz), 7.01(2H,d,J=9.0Hz), 7.22(1H,br).

IR (KBr) cm⁻¹: 1664,1629,1610,1583,1513,1292,1252,1179, 1030,835.

Mass (m/z): 419 (M⁺).

Example 31

Preparation of 4-benzylcarbamoyl-5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-2H-pyridazin-3-one

[0057] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-cyclopropylmethyl-2H-pyridazin-3-one and benzylamine as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained quantitatively.

Slightly yellow needles (chloroform-hexane)

Melting point: 166.9-167.5°C

¹H-NMR (CDCl₃) δ: 0.46-0.52(2H,m), 0.53-0.61(2H,m), 1.46(1H,ttt,J=7.8,7.6,4.9Hz), 3.76(3H,s), 3.80(3H,s), 4.12(2H,d,J=7.6Hz), 4.47(2H,d,J=5.9Hz), 6.73(2H,d,J=8.8Hz), 6.77(2H,d,J=8.8Hz), 6.98-7.05(7H,m), 7.20-7.25(3H,m).

IR (KBr) cm⁻¹: 1645,1610,1586,1515,1455,1292,1252,1179, 1029,834.

Mass (m/z): 495 (M⁺).

Example 32

Preparation of 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-(2-pyridylmethylcarbamoyl)-2H-pyridazin-3-one

[0058] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-cyclopropylmethyl-2H-pyridazin-3-one and 2-(aminomethyl)pyridine as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained quantitatively.

Slightly yellow needles (chloroform-hexane)

Melting point: 205.2-205.7°C

¹H-NMR (CDCl₃) δ: 0.45-0.52(2H,m), 0.53-0.62(2H,m), 1.48(1H,ttt,J=7.8,7.6,4.9Hz), 3.74(3H,s), 3.77(3H,s), 4.14(2H,d,J=7.6Hz), 4.58(2H,d,J=5.4Hz), 6.70(2H,d,J=8.8Hz), 6.73(2H,d,J=8.8Hz), 7.01(2H,d,J=8.8Hz), 7.03(2H,d,J=8.8Hz), 7.09-7.15(2H,m), 7.57(1H,ddd,J=7.8,7.6,1.7Hz), 7.62(1H,brt,J=5.4Hz), 8.45(1H,ddd,J=4.9,1.7,1.0Hz).

IR (KBr) cm⁻¹: 1661,1639,1611,1572,1517,1253,1180.

Mass (m/z): 496 (M⁺).

Example 33

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one

- 5 [0059] Using 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one and benzyl chloride as starting materials, the procedures of Example 19 were repeated likewise, whereby the title compound was obtained in a yield of 99.1%.

Colorless prisms (chloroform-hexane)

- 10 Melting point: 159.4-159.9°C
¹H-NMR (CDCl₃) δ: 1.06(3H,t,J=7.1Hz), 3.77(3H,s), 3.78(3H,s), 4.15(2H,q,J=7.1Hz), 5.41(2H,s), 6.74(2H,d,J=8.8Hz), 6.78(2H,d,J=8.8Hz), 7.01(2H,d,J=8.8Hz), 7.02(2H,d,J=8.8Hz), 7.29-7.40(3H,m), 7.54-7.60(2H,m).
 IR (KBr) cm⁻¹: 1739,1652,1609,1514,1318,1287,1251,1227, 1184,1143,1029,837.
 Mass (m/z): 470 (M⁺).

15

Example 34

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-carboxy-2H-pyridazin-3-one

- 20 [0060] Using 2-benzyl-5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one as a starting material, the procedures of Example 20 were repeated likewise, whereby the title compound was obtained in a yield of 89.4%.
 Yellow prisms (chloroform-methanol-hexane)

- 25 Melting point: 192.0-192.9°C
¹H-NMR (CDCl₃) δ: 3.47(1H,s), 3.77(3H,s), 3.78(3H,s), 5.50(2H,s), 6.73(2H,d,J=8.8Hz), 6.79(2H,d,J=8.8Hz), 6.92(2H,d,J=8.8Hz), 6.94(2H,d,J=8.8Hz), 7.33-7.42(3H,m), 7.55(2H,dd,J=7.8,1.7Hz).
 IR (KBr) cm⁻¹: 1744,1611,1559,1514,1292,1253,1183,1028.
 Mass (m/z): 442 (M⁺).

30 Example 35

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-methylcarbamoyl-2H-pyridazin-3-one

- 35 [0061] Using 2-benzyl-5,6-bis(4-methoxyphenyl)-4-carboxy-2H-pyridazin-3-one and methylamine hydrochloride as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 90.9%.

Slightly yellow prisms (chloroform-hexane)

- 40 Melting point: 183.5-184.3°C
¹H-NMR (CDCl₃) δ: 2.78(3H,d,J=4.9Hz), 3.76(3H,s), 3.77(3H,s), 5.40(2H,s), 6.72(2H,d,J=8.8Hz), 6.76(2H,d,J=8.8Hz), 6.97(2H,d,J=8.8Hz), 6.98(2H,d,J=8.8Hz), 7.07(1H,brd,J=4.9Hz), 7.28-7.38(3H,m), 7.53(2H,dd,J=8.1,1.5Hz).
 IR (KBr) cm⁻¹: 1654,1636,1610,1515,1293,1250,1179,834.
 Mass (m/z): 455 (M⁺).

45

Example 36

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-ethylcarbamoyl-2H-pyridazin-3-one

- 50 [0062] Using 2-benzyl-5,6-bis(4-methoxyphenyl)-4-carboxy-2H-pyridazin-3-one and ethylamine hydrochloride as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 59.0%.

Colorless needles (chloroform-hexane)

- 55 Melting point: 187.2-187.8°C
¹H-NMR (CDCl₃) δ: 0.99(3H,t,J=7.3Hz), 3.24(2H,dq,J=7.3,5.9Hz), 3.76(3H,s), 3.77(3H,s), 5.40(2H,s), 6.68-6.80(5H,m), 6.988(2H,d,J=8.8Hz), 6.990(2H,d,J=8.8Hz), 7.28-7.38(3H,m), 7.53(2H,dd,J=8.1,1.5Hz).
 IR (KBr) cm⁻¹: 1682,1659,1643,1633,1610,1563,1514,1289, 1254,1182,1029,842,701.

Mass (m/z) : 469 (M⁺).

Example 37

Preparation of 2-benzyl-5,6-bis(4-methoxyphenyl)-4-dimethylcarbamoyl-2H-pyridazin-3-one

[0063] Using 2-benzyl-5,6-bis(4-methoxyphenyl)-4-carboxy-2H-pyridazin-3-one and dimethylamine hydrochloride as starting materials, the procedures of Example 22 were repeated likewise, whereby the title compound was obtained in a yield of 42.1%.

Pale yellow prisms (chloroform-hexane)

Melting point: 176.9-177.2°C

¹H-NMR (CDCl₃) δ: 2.67(3H,s), 2.87(3H,s), 3.77(3H,s), 3.78(3H,s), 5.38(1H,d,J=13.4Hz), 5.43(1H,d,J=13.4Hz), 6.74(2H,d,J=9.0Hz), 6.76(2H,d,J=9.0Hz), 7.04(4H,d,J=9.0Hz), 7.28-7.38(3H,m), 7.56(2H,dt,J=8.3,2.0Hz).

IR (KBr) cm⁻¹: 1645,1609,1512,1302,1293,1253,1181,1026, 838.

Mass (m/z): 469 (M⁺).

Example 38

Preparation of 5,6-bis(4-methoxyphenyl)-4-hydroxymethyl-2-isobutyl-2H-pyridazin-3-one

[0064] Triethylamine (278.7 mg) and ethyl chlorocarbonate (298.9 mg) were added under ice cooling to a solution of 5,6-bis(4-methoxyphenyl)-4-carboxy-2-isobutyl-2H-pyridazin-3-one. (750 mg, 1.84 mmol) in tetrahydrofuran (8 mL), followed by stirring for 1 hour. The reaction mixture was filtered. Under ice cooling, sodium borohydride (277.8 mg) was added to the filtrate, followed by stirring for 1 hour. The mixture was stirred further at room temperature for 2 hours. The reaction mixture was concentrated, to which a saturated aqueous solution of ammonium chloride was added. After the mixture was extracted with ethyl acetate, the extract was washed with a saturated aqueous solution of sodium hydrogencarbonate and water, successively, and was dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was separated and purified by chromatography on a silica gel column and then crystallized from ethyl acetate-hexane, whereby the title compound (383.0 mg, yield: 52.9%) was obtained as colorless needles.

Melting point: 121.4-122.1°C

¹H-NMR (CDCl₃) δ: 1.03(6H,d,J=6.8Hz), 2.32-2.47(1H,m), 3.76(3H,s), 3.80(3H,s), 4.11(2H,d,J=7.3Hz), 4.39(1H,dt,J=6.6,1.2Hz), 4.51(2H,d,J=6.6Hz), 6.72(2H,d,J=9.0Hz), 6.83(2H,d,J=9.0Hz), 6.94(2H,d,J=9.0Hz), 7.00(2H,d,J=9.0Hz).

IR (KBr) cm⁻¹: 3346,2960,1634,1611,1585,1571,1515,1466, 1292,1252,1180,1035.

Mass (m/z): 394 (M⁺).

Example 39

Preparation of 5,6-bis(4-methoxyphenyl)-4-chloromethyl-2-isobutyl-2H-pyridazin-3-one

[0065] Thionyl chloride (306.1 mg) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-hydroxymethyl-2-isobutyl-2H-pyridazin-3-one (203 mg, 0.51 mmol) in benzene (10 mL), followed by stirring at 75°C for 2 hours. Water was added to the reaction mixture, followed by extraction with chloroform. After the extract was dried over anhydrous sodium sulfate, the solvent was distilled off under reduced pressure. The residue was separated and purified by silica gel preparative chromatography [developer: hexane/ethyl acetate (2/1)], whereby the title compound (180.8 mg, 85.1%) was obtained as a yellow gum.

¹H-NMR (CDCl₃) δ: 1.03(6H,dd,J=6.8,1.0Hz), 2.32-2.49(1H,m), 3.73(3H,d,J=1.5Hz), 3.80(3H,d,J=1.5Hz), 4.12(2H,d,J=7.3Hz), 4.40(2H,s), 6.71(2H,dd,J=8.8,1.0Hz), 6.86(2H,dd,J=8.8,0.7Hz), 7.02(2H,dd,J=8.8,0.7Hz), 7.10(2H,dd,J=8.8,1.0Hz).

IR (KBr) cm⁻¹: 1636,1615,1515,1466,1292,1252,1186,1035, 1029.

Mass (m/z): 412 (M⁺).

Example 40

Preparation of 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-hydroxymethyl-2H-pyridazin-3-one

[0066] Using 5,6-bis(4-methoxyphenyl)-4-carboxy-2-cyclopropylmethyl-2H-pyridazin-3-one as a starting material, the procedures of Example 38 were repeated likewise, whereby the title compound was obtained in a yield of 47.7%. Colorless prisms (ethyl acetate-hexane)

Melting point: 124.5-124.9°C

¹H-NMR (CDCl₃) δ: 0.46-0.53(2H,m), 0.55-0.63(2H,m), 1.47(1H,ttt,J=8.1,7.3,4.9Hz), 3.76(3H,s), 3.81(3H,s), 4.14(2H,d,J=7.3Hz), 4.40(1H,t,J=6.6Hz), 4.52(2H,d,J=6.6Hz), 6.71(2H,d,J=8.9Hz), 6.83(2H,d,J=8.9Hz), 6.94(2H,d,J=8.9Hz), 7.01(2H,d,J=8.9Hz).

IR (KBr) cm⁻¹: 1621,1582,1563,1513,1292,1251,1182,1036, 835.

Mass (m/z): 392 (M⁺).

Example 41

Preparation of 5,6-bis(4-methoxyphenyl)-4-chloromethyl-2-cyclopropylmethyl-2H-pyridazin-3-one

[0067] Using 5,6-bis(4-methoxyphenyl)-2-cyclopropylmethyl-4-hydroxymethyl-2H-pyridazin-3-one as a starting material, the procedures of Example 39 were repeated likewise, whereby the title compound was obtained quantitatively. Colorless needles (chloroform-hexane)

Melting point: 117.8-118.6°C

¹H-NMR (CDCl₃) δ: 0.48-0.54(2H,m), 0.56-0.62(2H,m), 1.49(1H,ttt,J=7.8,7.6,4.9Hz), 3.76(3H,s), 3.83(3H,s), 4.15(2H,d,J=7.6Hz), 4.41(2H,s), 6.72(2H,d,J=9.0Hz), 6.87(2H,d,J=9.0Hz), 7.02(2H,d,J=9.0Hz), 7.10(2H,d,J=9.0Hz).

IR (KBr) cm⁻¹: 1649,1610,1514,1294,1255,1218,1179,1027, 834.

Mass (m/z): 410 (M⁺).

Example 42

Preparation of 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-phthalimidomethyl-2H-pyridazin-3-one

[0068] Potassium phthalimide (324.4 mg) was added to a solution of 5,6-bis(4-methoxyphenyl)-4-chloromethyl-2-isobutyl-2H-pyridazin-3-one (180.8 mg, 0.44 mmol) in N,N-dimethylformamide (6 mL), followed by stirring at 80°C for 2 hours. After the reaction mixture was concentrated, water was added, followed by extraction with ethyl acetate. The extract was dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The residue was separated and purified by chromatography on a silica gel column and was then crystallized from ethyl acetate-hexane, whereby the title compound (215.8 mg, 94.1%) was obtained as colorless needles.

Melting point: 74.3-76.6°C

¹H-NMR (CDCl₃) δ: 0.95(6H,d,J=6.6Hz), 2.28-2.40(1H,m), 3.70(3H,s), 3.74(3H,s), 4.03(2H,d,J=7.6Hz), 4.80(2H,s), 6.69(2H,d,J=8.5Hz), 6.71(2H,d,J=8.5Hz), 6.99(2H,d,J=8.5Hz), 7.04(2H,d,J=8.5Hz), 7.64(2H,dd,J=5.4,3.2Hz), 7.72(2H,dd,J=5.4,3.2Hz).

IR (KBr) cm⁻¹: 1717,1642,1611,1515,1467,1396,1290,1250, 1179,1031,835,722,714.

Mass (m/z): 523 (M⁺).

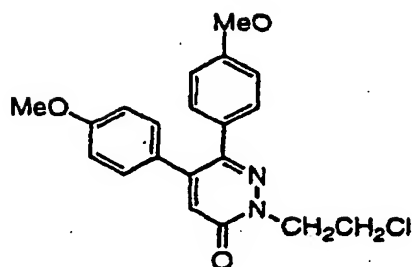
Test 1 Inhibitory Activity against Interleukin-1β Production

[0069] The following test was conducted, which showed inhibitory activity of the compounds of the present invention represented by the formula (1) against interleukin-1β production.

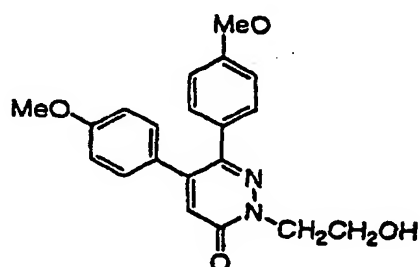
[0070] HL-60 cells were cultured for 4 days until confluence on RPMI 1640 medium with 10% fetal bovine serum (FBS) added thereto. The medium was centrifuged. The supernatant was discarded, and the cells were then suspended at 1 x 10⁶ cells/mL on RPMI 1640 medium with 3% FBS, and lipopolysaccharide was added to give a final concentration of 10 μg/mL. The culture was inoculated at 1 mL/well to a 24-well plate. A test compound was added at 1 μL/well, followed by culturing for 3 days. Three days later, the amount of interleukin-1β in each culture was determined by ELISA. Each IC₅₀ value was determined by a comparison in yield with a control to which no test sample was added. Results on some representative compounds are shown in Table 1.

Table 1

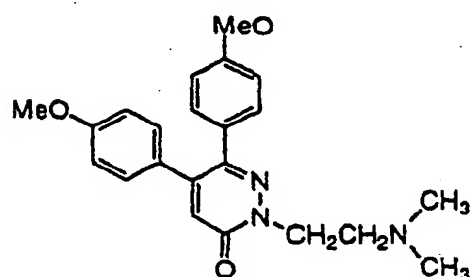
Inhibitory Activity against Interleukin-1 β Production	
Compound	Inhibitory activity against IL- β production (IC ₅₀ μ M)
Example 1	2.44
Example 2	0.58
Example 3	0.40
Example 13	1.46
Example 25	2.86
Example 33	0.48
Example 42	0.64
Comp. Comp'd 1	29
Comp. Comp'd 2	46
Comp. Comp'd 3	>100
Comp. Comp'd 4	31.6.



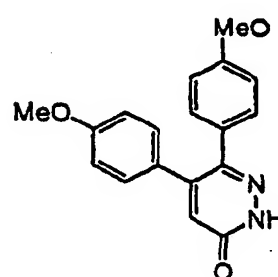
(Comp. Comp'd 1)



(Comp. Comp'd 2)



(Comp. Comp'd 3)



(Comp. Comp'd 4)

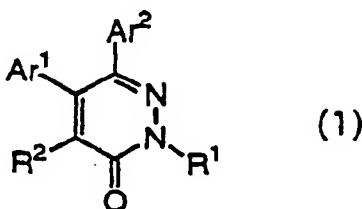
[0071] As is apparent from Table 1, the compounds according to the present invention have been found to have extremely good inhibitory activity against interleukin-1 β production compared with the comparative compounds, which are the compounds disclosed in Eur. J. Med. Chem., 14, 53-60, 1979.

Capability of Exploitation in Industry

[0072] The pyridazin-3-one derivatives (1) and their salts, which pertain to the present invention, have excellent inhibitory activity against interleukin-1 β production, and are useful as medicines such as preventives and therapeutics for immune system diseases, inflammatory diseases and ischemic diseases.

Claims

1. A pyridazin-3-one derivative represented by the following formula (1):



wherein Ar¹ represents a substituted or unsubstituted aromatic group, Ar² represents a phenyl group having a substituent at least at the 4-position thereof, R¹ represents a linear or branched alkyl group, an alkyl group having a cyclic structure, a substituted or unsubstituted phenyl group or a substituted or unsubstituted phenyl(lower alkyl) group, and R² represents a cyano group, a carboxyl group, a (lower alkoxy)carbonyl group, a substituted or unsubstituted lower alkyl group or a substituted or unsubstituted carbamoyl group; or a salt thereof.

2. A pyridazin-3-one derivative or a salt thereof according to claim 1, wherein Ar¹ is a phenyl group, which may be substituted by one or more of halogen atoms, lower alkoxy groups, lower alkylthio groups, lower alkylsulfinyl groups and lower alkylsulfonyl groups; and Ar² is a phenyl group, which may be substituted at the 4-position thereof by a lower alkoxy group, lower alkylthio group, lower alkylsulfinyl group or lower alkylsulfonyl group and may be substituted further at one or more positions thereof other than the 4-position thereof by one or more of halogen atoms and lower alkoxy groups.
3. A pyridazin-3-one derivative or a salt thereof according to claim 1 or 2, wherein R¹ is a linear or branched alkyl group having 2 to 11 carbon atoms, a cycloalkyl group having 3 to 7 carbon atoms, a lower alkyl group substituted by one or more cycloalkyl groups having 3 to 7 carbon atoms, or a phenyl or phenyl(lower alkyl) group which may be substituted by one or more of halogen atoms, lower alkyl groups and lower alkoxy groups.
4. A pyridazin-3-one derivative or a salt thereof according to any one of claims 1-3, wherein R² is a cyano group; a carboxyl group; a lower alkoxy carbonyl; a lower alkyl group substituted by one or more of halogen atoms, hydroxy groups, and substituted or unsubstituted phthalimido groups; or a carbamoyl group substituted by one or two of lower alkyl groups, aromatic groups and aromatic-group-substituted lower alkyl groups.
5. A pyridazin-3-one derivative according to any one of claims 1-4, which is 5,6-bis(4-methoxyphenyl)-4-carbamoyl-2-cyclopropylmethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-ethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopropylmethyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-cyano-2-cyclopentylmethyl-2H-pyridazin-3-one, 2-benzyl-5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2H-pyridazin-3-one, 5,6-bis(4-methoxyphenyl)-4-ethoxycarbonyl-2-isopropyl-2H-pyridazin-3-one, or 5,6-bis(4-methoxyphenyl)-2-isobutyl-4-phthalimidomethyl-2H-pyridazin-3-one.
6. A medicine comprising, as an effective ingredient, a pyridazin-3-one derivative or a salt thereof according to any one of claims 1-5.
7. A medicine according to claim 6, which is an inhibitor of interleukin-1 β production.
8. A medicine according to claim 6, which is a preventive or therapeutic for a disease caused by stimulation of interleukin-1 β production.
9. A medicine according to claim 6, which is a preventive or therapeutic for an immune system disease, an inflammatory disease, an ischemic disease, osteoporosis or ichorrhemia.
10. A medicine according to claim 6, which is a preventive or therapeutic for rheumatism, arthritis or inflammatory colitis.
11. An inhibitor of interleukin-1 β production comprising, as an effective ingredient, a pyridazin-3-one derivative or a salt thereof according to any one of claims 1-5.

12. A pharmaceutical composition comprising a pyridazin-3-one derivative or a salt thereof according to any one of claims 1-5 and a pharmaceutically acceptable carrier.

13. Use of a pyridazin-3-one derivative or a salt thereof according to any one of claims 1-5 as a medicine.

14. A method for the treatment of a disease caused by stimulation of interleukin-1 β production, which comprises administering a pyridazin-3-one derivative or a salt thereof according to any one of claims 1-5.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP00/01098

A. CLASSIFICATION OF SUBJECT MATTER Int.Cl ⁷ C07D237/24, C07D403/06, C07D401/12, A61K31/50, A61K31/501, A61P29/00, A61P37/00 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int.Cl ⁷ C07D237/24, C07D403/06, C07D401/12, A61K31/50, A61K31/501; A61P29/00, A61P37/00 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAPLUS, REGISTRY (STN)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	J.K.BATRA et.al "Derivatives of 5,6-Diphenylpyridazine-3-one" Cancer Research; vol.46 (No.4-pt.2), p1889-1893 (1986) See entire document	1-13
X	R.BUCHMAN et.al. "Antihypertensive 5,6-diarylpyridazin-3-ones" Journal of Medicinal Chemistry; vol.23 (No.12) p1398-1405 (1980), see compound in Table II on page 1400	1-13
X	EP, 46069, A1 (Diamond Shamrock Corp.), 17 February, 1982 (17.02.82), examples 103, 112, 114, etc. & WO, 82/00402, A1 & JP, 57-501328, A & US, 4545810, A	1-4
X	EP, 18063, A1 (Diamond Shamrock Corp.), 29 October, 1980 (29.10.80), see example 7 & JP, 55-111473, A & US, 4238490, A	1-4
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "Z" document member of the same patent family		
Date of the actual completion of the international search 23 May, 2000 (23.05.00)		Date of mailing of the international search report 06.06.00
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer
Facsimile No.		Telephone No.

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP00/01098

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 14
because they relate to subject matter not required to be searched by this Authority, namely:
The subject matter of claim 14 relates to a method for treatment of the human body by operation or therapy, in accordance with PCT Rule 39.1(iv).
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest ☐ The additional search fees were accompanied by the applicant's protest.
☐ No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet (1)) (July 1992)

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